# Alfa Laval Semi-welded T20

## Gasketed plate heat exchanger for demanding applications

#### Introduction

Alfa Laval Industrial semi-welded line is used when gaskets are not suitable for one of the process media. The semiwelded line can also withstand a higher design pressure compared to fully gasketed plate-and-frame heat exchangers.

Suitable for a wide range applications, this model is available with a large selection of plate and gasket types.

### Applications

- Chemicals
- Energy and Utilities
- Food and Beverages
- HVAC and Refrigeration
- Marine and Transportation
- Mining, Minerals and Pigments
- Pulp and Paper
- Steel
- Water and Waste treatment

#### **Benefits**

- High energy efficiency low operating cost
- Flexible configuration heat transfer area can be modified
- Easy to install compact design
- High serviceability easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval's global service network

#### Features

Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features, depending on configuration some features may not be applicable:



- Five-point alignment
- Reinforced hanger
- Chocolate pattern distribution area
- · Glued gasket
- Clip-on gasket
- Leak chamber
- RefTight<sup>TM</sup> sealing system
- Bearing boxes
- Fixed bolt head
- Key hole bolt opening

- Lifting lug
- Lining
- Lock washer
- Pressure plate roller
- Tightening bolt cover
- Optimized Alfa Laval drain connection

#### Alfa Laval 360° Service Portfolio

Our extensive service offering ensure top performance from your Alfa Laval equipment throughout its life cycle. The Alfa Laval 360 Service Portfolio include installation services, cleaning and repair as well as spare parts, technical documentation and trouble shooting. We also offer replacement, retrofit, monitoring and much more.

For information about our complete service offering and how to contact us - please visit www.alfalaval.com/service.



#### General remarks for technical information

- The global offering presented in this leaflet may not be available for all regions
- All combinations may not be configurable

#### **Dimensional drawing**

Measurements mm (inches)



Туре	Н	W	h
T20-FG	2146 (84.5")	780 (30.7")	285 (11.2")
T20-FS	2183 (85.9")	780 (30.7")	323 (12.7")

#### **Technical data**

Plates	Туре	Free channel, mm (inches)			
T20-BW	Semi-welded	2.5 (0.098)			
T20-MW	Semi-welded	4.0 (0.16)			
Materials					
Heat transfer plates		304/304L, 316/316L, 904L, 254			
		C-22, C-276, C-2000, D-205			
		Alloy 33, Ni, Ti, TiPd			
Field gaskets		NBR, EPDM, FKM			
Ring gaskets		NBR, EPDM, FKM, FEPM, PTFE, CR			
Flange connections		Carbon steel			
		Metal lined: stainless steel, titanium			
Frame and pressure plate		Carbon steel, epoxy painted			

Other materials may be available on request

#### **Operational data**

Frame, PV-code	Max. design pressure (barg/psig)	Max. design temperature (°C/°F)
FG, ASME	10.3/150	177/350
FG, PED	16.0/232	180/356
FS, ASME	27.6/400	160/320
FS, PED	30.0/435	160/320

Extended pressure and temperature rating may be available on request.

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#### **Flange connections**

Connection standard	
ASME B16.5 Class100 NPS 8	
ASME B16.5 Class150 NPS 8	
EN 1092-1 DN200 PN10	
EN 1092-1 DN200 PN16	
ASME B16.5 Class 300 NPS 8	
ASME B16.5 Class 400 NPS 8	
EN 1092-1 DN200 PN25	
EN 1092-1 DN200 PN40	

Standard EN1092-1 corresponds to GOST 12815-80 and GB/T 9115.