# Energy savings by doing a power plate upgrade



Total Cost Evaluation

Alfa Laval has developed a calcuation tool that shows exactly how much you can save in your decanter operation by different measures. The figures below represents a typical plant. Please contact us to for a calculation based on your specific operation.

### Result

18% savings in energy consumption, representing

\$22,000 / £17,000

savings over a 1-year period.

#### Input

The following data is used per decanter.

Sludge Feed	
Flow rate	45 m <sup>3</sup> /h
Dry Solids In	2.4 %/wt
Decanter Information	
Operation time of sludge dewatering per year	8736 hours/year
Utility & Other Cost	
Water cost for polymer make-up	0.5 €/m³
Cost for electric energy	0.1 €/kWh
Polyelectrolyte cost	0.4 €/kg
Transport & disposal for dewatered sludge	38 €/ton (wet)

## Total evaluation cost over a 1-year period



#### Total savings over a 1-year period



